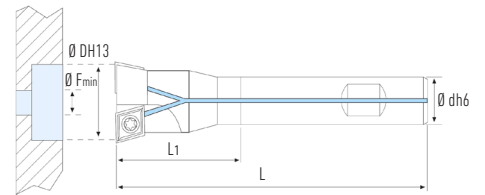


Face countersink V1200

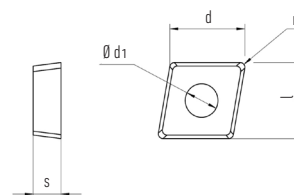


Tool body V1200

Order code	Dimensions (mm)						Insert	Spare parts		Stock		
	D	L	L ₁	dh ₆	F _{min}	Z		Screw	Key			
V1200.15.W12.92.30.Z2.C	15	92	30	12	5	2	CCMT 060204... CCMT 060202...	VT25B	BT08	○		
V1200.16.W12.92.30.Z2.C	16	92	30	12	5	2				○		
V1200.17.W16.94.32.Z2.C	17	94	32	16	6	2				○		
V1200.17.5.W16.96.40.Z2.C	17,5	96	40	16	6,5	2				○		
V1200.18.W16.97.41.Z2.C	18	97	41	16	7	2				○		
V1200.19.W16.100.41.Z2.C	19	100	41	16	8	2				○		
V1200.20.W16.102.41.Z2.C	20	102	41	16	9	2				○		
V1200.21.W16.105.41.Z2.C	21	105	41	16	10	2				○		
V1200.22.W16.110.41.Z2.C	22	110	41	16	11	2				○		
V1200.23.W16.112.41.Z2.C	23	112	41	16	12	2				○		
V1200.24.W16.115.41.Z2.C	24	115	41	16	13	2				○		
V1200.25.W16.120.40.Z2.C	25	120	40	16	8	2				VT40	BT15	○
V1200.26.W20.125.55.Z2.C	26	125	55	20	9	2						○
V1200.27.W20.128.55.Z2.C	27	128	55	20	10	2						○
V1200.28.W20.130.55.Z2.C	28	130	55	20	11	2	○					
V1200.29.W20.132.55.Z2.C	29	132	55	20	12	2	○					
V1200.30.W20.134.55.Z2.C	30	134	55	20	13	2	○					
V1200.31.W20.136.55.Z2.C	31	136	55	20	14	2	○					
V1200.32.W20.138.55.Z2.C	32	138	55	20	15	2	○					
V1200.33.W20.140.55.Z2.C	33	140	55	20	16	2	○					
V1200.34.W25.140.60.Z2.C	34	140	60	25	16	2	VT50	BT20	○			
V1200.35.W25.140.60.Z2.C	35	140	60	25	17	2			○			
V1200.36.W25.140.60.Z2.C	36	140	60	25	18	2			○			
V1200.37.W25.140.60.Z2.C	37	140	60	25	19	2			○			
V1200.38.W25.140.60.Z2.C	38	140	60	25	20	2			○			
V1200.39.W25.140.60.Z2.C	39	140	60	25	21	2			○			
V1200.40.W25.140.60.Z2.C	40	140	60	25	22	2			○			
V1200.41.W25.140.60.Z2.C	41	140	60	25	23	2			○			
V1200.42.W25.140.60.Z2.C	42	140	60	25	24	2			○			
V1200.43.W25.150.70.Z2.C	43	150	70	25	24	2			CCMT 120404..	BT20	○	
V1200.44.W25.150.70.Z2.C	44	150	70	25	24	2					○	
V1200.45.W25.150.70.Z2.C	45	150	70	25	24	2					○	
V1200.46.W25.150.70.Z2.C	46	150	70	25	24	2					○	
V1200.47.W25.150.70.Z2.C	47	150	70	25	24	2					○	
V1200.48.W25.150.70.Z2.C	48	150	70	25	24	2	○					

○ = delivery within a week

Face countersink V1200



Insert

Order code	Dimensions (mm)					Stock
	l	d	s	d1	r	
CCMT060204	6,4	6,35	2,38	2,8	0,4	○
CCMT060202	6,4	6,35	2,38	2,8	0,2	○
CCMT09T304	9,7	9,52	3,97	4,4	0,4	○
CCMT120404	12,9	12,7	4,76	5,5	0,4	○

○ = delivery within a week

Recommended Cutting condition

		P	M	K
CCMT060204 K400 CCMT060202 K400	fz	0,07-0,17	0,06-0,14	0,06-0,15
	ap	0,30-1,80	0,3-1,4	0,3-1,8
	Vc	120-250	80-220	120-230
CCMT09T304 K400	fz	0,09-0,20	0,08-0,26	0,08-0,20
	ap	0,3-2,5	0,3-2,0	0,3-2,5
	Vc	120-250	80-220	120-230
CCMT120404 K400	fz	0,18-0,45	0,18-0,35	0,15-0,50
	ap	0,5-4,0	0,5-4,0	0,5-5,0
	Vc	120-250	80-220	120-230